| Work Orde Wednesday, Feb | | | | | | | | | | · | Page 1 |
|---|-------------------|--|-------------------------|----------------------|--------------------------|--------------|--------------|---------------|--------------------|------------------|----------------|
| Item ID: Revision ID: | D412-769-043 | | A | Accept | | | | 5 | Setup Star Stop | | |
| Item Name: Start Date: Required Date: Reference: | | Assembly, LH Start Qty: 1.00 Req'd Qty: 1.00 | | | Cust Item I Customer: | D: | | | | | |
| Approvals: | Process Plan: QC: | · MF | Date: 10- 2-17 Date: | Tooling: SPC (Y/N): | | ate: | |] | Run Star Stoj | | |
| Sequence ID/ Work Center II | | Operation Description | | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
| Draw Nbr | | ion Nbr | | | | | | | | | |
| IIN D412-769 | | Pick Kit | | 0.00 | | | | | | | |
| Packaging Packaging | | Мето | | 0.00 | · | | | Jy y | /05/3 | / 31 | Ø |
| | | Small Fab | | 0.00 | | | | | Solve | k | (i) |
| Small Fab Small Fab | | Memo 1 - assemble | e as per dwg D412-769-1 | 0.00 | | | | | | / | |
| 120 QC Quality Control | | QC5- Inspect part comp | leteness to step on W/O | 0.00 | (જિલ્) ા | | | 41 | | | - |

| Dart Aerospace Ltd |
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| W/O: | | | V | ORK OR | DER CH | ANGES | ~~ | | | * | <u> </u> |
|---------|------|-------------------|-----------|------------|-------------------------|-----------|-----------|--------------|------------|-------------------------------|--------------------------|
| DATE | STEP | PRO | CEDURE CH | IANGE | | | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | | | | | |
| Part No | : | PAR #: | Fault Ca | tegory: | | NC | R: Yes | No DQ | \ : | _ Date: _ | |
| - | R | esolution: | Disposit | ion: | | Q/ | A: N/C CI | osed: | | Date: | |
| NCR: | | V | VORK OR | DER NON | -CONFO | RMANC | E (NCR |) | | | |
| DATE | STEP | Description of NC | Initial | Corrective | | Section B | Sign & | Verific | | | Approval |
| | | Section A | Chief Eng | Action | On Descrip Chief Eng | uon | Date | Section | on C | Chief Eng | QC Inspector |
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| w | กคีโร | Ord | er ID | 56 | (23R |
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Page 2

Item ID:

D412-769-043

Accept

Setup Start

Stop



Revision ID:

Item Name:

Aft Facing Seat Assembly, LH

Start Date: 2/18/2010

Start Qty: 1.00

Required Date: 3/3/2010

Req'd Qty: 1.00



Cust Item ID: Customer:

Reference:

| Αı | pro | val | \$: |
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Process Plan:

Date: _____

Tooling:

Date:

Run

Start

Stop



Date: _____

SPC (Y/N):

0.00

Set Up/

Date: Draw

Number

Draw Plan

Rev.

Accept Qty

Reject **Qty**

Reject Insp. Number Stamp

Work Center ID

130

Sequence ID/

Powdercoat

Operation Description

Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

Memo

Run Hours

14112588

TCM(3 320° (=

START 10:30A - 91 10 104(01

Code

Powder Coating

1- mask D3782-041 and D3782-043 front legs and D3787-1 foot as per dwg D412-769-041 Fiv 1(1600

2- install bolts in 3 place (in seat belt eye bolt holes) to ensure leg does not move when Powdercoat

3- Powder coat remainig of assembly grey as per dwg D412-769-1□START

140

Quality Control

QC3- Inspect Part Finish

Memo

0.00

0.00

1 BR 15-6-1

150

Packaging

Pick Kit

Memo

0.00

=7 m/l 10/06/02

Packaging

| Dart Aerosp | pace Ltd |
|-------------|----------|
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| W/O: | | | V | VORK ORDER CH | ANGES | · · · · · · · · · · · · · · · · · · · | | | | |
|---------|------|--------------------------------|----------------------|----------------------------------|-----------|---------------------------------------|--------------------|-----------|-------------------------------|---|
| DATE | STEP | PRO | CEDURE CH | IANGE | | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | | | | |
| Part No | · | PAR #: | Fault Ca | tegory: | NC | R: Yes I | No DQ | \: | _ Date: _ | · · · · · · · · · · · · · · · · · · · |
| | R | esolution: | Disposit | ion: | QA | : N/C Clo | sed: | | Date: | · · · · · · · · · · · · · · · · · · · |
| NCR: | | · · v | VORK OR | DER NON-CONFO | RMANCE | (NCR |) | | | ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, |
| DATE | STEP | Description of NC Section A | Initial Chief Eng | Corrective Action Action Descrip | Section B | Sign & Date | Verific Section | | Approval Chief Eng | Approval QC Inspector |
| | | | Criter Eng | Chief Eng | | Date | | | | - |
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Work Order ID 56238

Wednesday, February 17, 2010 10:06:51 AM



Page 3

Item ID:

D412-769-043

Accept



Setup Start

Stop



Revision ID:

Item Name:

Aft Facing Seat Assembly, LH

Start Date:

2/18/2010

Start Qty: 1.00

Required Date: 3/3/2010

Req'd Qty: 1.00



Cust Item ID: Customer:

Draw

Number

Reference:

Approvals:

Process Plan: _____ Date:

QC:

Operation

Description

Small Fab

Date:

Tooling:

Date:

Date:

Draw

Rev.

Run

Accept

Qty

Start

Number Stamp

Reject

Stop

Reject

Qty

Insp.

Sequence ID/

Work Center ID

160

Small Fab

Small Fab

1- install remaining parts as per dwg D412-769-1

0.00

SPC (Y/N):

Set Up/

Run Hours

Plan

Code

170

Quality Control

QC5- Inspect part completeness to step on W/O

180

Packaging

Identify as per dwg & Stock Location:___

Memo

Memo

0.00

0.00

Packaging

| Dart Aerospa | ice Ltd |
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| W/O: | | | V | VORK ORDER CHA | ANGES | | | | | 1 |
|-------------|------|--------------------------------|----------------------|---|-------------|--------|------------------|-------------|-------------------------------|--------------------------|
| DATE | STEP | PR | OCEDURE CH | HANGE | | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| Part No | | PAR #: | | | | | | | | |
| | Res | olution: | | | | | | | Date: _ | |
| NCR: | | | WORK OR | DER NON-CONFO | RMANCE | E (NCF | R) | | | |
| DATE | STEP | Description of NC Section A | Initial Chief Eng | Corrective Action Action Descript Chief Eng | Section B | Sign 8 | Verific Secti | | Approval Chief Eng | Approval QC Inspector |
| | | | Office Eng | Official | | Date | <u> </u> | | | - |
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| | 7 18' | \sim | ** | 56238 |
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| v | | 1 // // | | 707.70 |



Page 4

Item ID:

D412-769-043

Accept

Setup Start

Stop



Revision ID:

Item Name:

Required Date: 3/3/2010

Aft Facing Seat Assembly, LH

Start Date:

2/18/2010

QC:

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Operation

Description

Date:

Date: ______

Tooling:

SPC (Y/N):

Date:

Date:

Run

Start



Set Up/

Run Hours

Draw Number

Draw Rev.

Plan Accept Code Qty

Reject Qty

Reject Number Stamp

Insp.

Work Center ID

190

Sequence ID/

QC Quality Control

Memo

QC21- Final Inspection - Work Order Release

0.00

0.00

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| W/O: | | | W | ORK ORDER CHANGI | ES | ** | | | ą: g |
|---------|------|-------------------|----------------------|------------------------------|----------------|---------------------------------------|------------|-------------------------------------|--------------------------|
| DATE | STEP | PRO | OCEDURE CH | ANGE | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| Part No | • | PAR #: | Fault Cat | egory: | NCR: Yes | No DQ | A : | Date: | |
| | Re | esolution: | | | | | | Date: _ | |
| NCR: | | | WORK ORI | DER NON-CONFORMA | NCE (NCR |) | | | |
| DATE | STEP | Description of NC | in it is a | Corrective Action Section | | Verific | ation | Approval | Approval |
| | | Section A | Initial Chief Eng | Action Description Chief Eng | Sign & Date | Section | on C | Chief Eng | QC Inspector |
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. Picklist Print

Wednesday, February 17, 2010 10:06:50 AM

Work Order ID: 56238

Parent Item:

D412-769-043

Parent Item Name: Aft Facing Seat Assembly, LH

Comments:

IPP rev A 08.05-12 new issue DD verified by:EC

IPP Rev: 08-08-17 revB as per dwg DD verified by:ec



Start Date: 2/18/2010

Required Date: 3/3/2010

Start Qty: 1.00

Required Qty: 1.00

| Replacement | Mfg/ Purchased | Bin No | Primary | Last | Route | Unit of Each | Qty on 1,451,000 | Remaining 6.0000 | Qty | Date | Status |
|-------------|-------------------|------------------|--------------|---|--|---|---------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|
| | T di ciidoca | | | | ; <u>"</u> | | • | | JS10, | /05/3 | 3 |
| | | | Warehou | <u>ise</u> | Loc | <u>Oty</u> | Loc Code | | | | |
| | | | Loca | tion | | | | | | | |
| | | | Main Wa | rehouse | | | | | | | |
| | | | ST | | | 1451 | | _ | | | |
| | • | | | 100188 | | 188 | | - | | | |
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| Ш | Purchased | No | | | ~ 110] | Each | 231.0000 | 2.0000 | 951 | 0/05/ | /5/_ |
| | | | Warehoi | <u>ise</u> | Loc | : Oty | Loc Code | | | | |
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| | | | Main Wa | rehouse | | | | | M 11 | 4272 | (2x)) |
| | | | ST | | | 231 | | _ | | | |
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| | Dl 1 | No | | 113840 | 110 | | 6 0000 | 1.0000 | | | , |
| | Purchased | NO | | | [110] | Eacii | 6.0000 | 1.0000 | Big | los - /3 | / |
| | | | Wareho | ıse | Loc | Otv | Loc Code | | | | |
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| | | | Main Wa | rehouse | | | | | | | - |
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| W/O: | | | WORK ORDER (| CHANGES | | | | · · · |
|---------|------------|------------|-----------------|---------|----------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PR | OCEDURE CHANGE | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| Part No |) : | PAR #: | Fault Category: | NCR: Ye | es No DQ | A: | Date: | |
| | R | esolution: | Disposition: | QA: N/C | Closed: | | Date: _ | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | | | | | | | |
|------|------|----------------------------------|----------------------|------------------------------|-------------|--------------|-----------------------|--------------------------|--|--|--|--|--|--|
| | | Description of NC | | Corrective Action Section B | | Verification | A | | | | | | | |
| DATE | STEP | Section A | Initial Chief Eng | Action Description Chief Eng | Sign & Date | Section C | Approval Chief Eng | Approval QC Inspector | | | | | | |
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Work Order ID: 56238

Parent Item:

D412-769-043

Parent Item Name:

Aft Facing Seat Assembly, LH

Comments:

IPP rev A 08.05-12 new issue DD verified by:EC

IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec

IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC



Start Date: 2/18/2010

Required Date: 3/3/2010

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ AN5-10A | Replacement | Mfg/ Purchased | Bin No | Primary | Last | Route | Unit of Each | Qty on 102.0000 | Remaining 6.0000 | Qty | Date / 35 / 3/ | Status |
|-------------------------------|-------------|-------------------|------------------|---------|--|--------------|---------------------------------------|------------------------|---------------------|----------|----------------|--------|
| | | | | | ation | <u>Loc (</u> | <u>Oty</u> | Loc Code | | M 1/4 | 227 D | |
| AN5-13A | | Purchased | No | Main Wa | 107013 110363 112314 113149 113524 | [110 7 | 102 8 2 1 1 90 Each | 64.0000 | 2.0000 | [] [] | M 114) | 99 52 |
| | | | | | ation . | Loc | <u>Otv</u> | Loc Code | | | M114181 | (20) |
| | | | | Main Wa | arehouse | | 64 | | | | | |
| | | | | ST | 104026 | | 64 | | - | | | |
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| W/O: | | | W | ORK ORDER CHANG | GES | | | | 4 |
| DATE | STEP | PRO | OCEDURE CH | ANGE | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| Part No | | PAR #: | Fault Cat | egory: | NCR: Ye | s No DQ | A: | Date: _ | |
| | Re | esolution: | | | | | | Date: _ | |
| NCR: | | \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ | WORK ORE | DER NON-CONFORM | ANCE (NO | R) | | | |
| DATE | STEP | Description of NC Section A | Initial | Action Description | ction B Sigr | 1&t∣ _{Sec} : | cation tion C | Approval Chief Eng | Approval QC Inspector |
| ., | | 1900 | Chief Eng | Chief Eng | Dat | te | | omor ung | To mopositi |
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Work Order ID: 56238

Parent Item:

D412-769-043

Parent Item Name:

Aft Facing Seat Assembly, LH

Comments:

IDD ---- 4 00 05 12 -----

IPP rev A 08.05-12 new issue DD verified by:EC IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec

IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC



Start Date: 2/18/2010

Required Date: 3/3/2010

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ AN525-10R24 | Replacement | Mfg/ Purchased | Bin No | Primary | Last | Route 110 | Unit of Each | Qty on 114.0000 | Remaining 9.0000 | Qty So | Date /05 / | Status |
|---------------------------------------|--------------|--------------------|--------------------------|---------|----------------|-----------|-----------------|------------------------|---------------------|------------|------------|--------|
| | | | | | ation arehouse | Loc (| <u>Qty</u> | Loc Code | | M11 | 4056 | 92 |
| | | | | ST | aremouse | | 114 | | | | | |
| | | | | | 109238 | | 108 | | _ | | | |
| AN960JD10@SJ0/7 K |)A51149D036 | 3J M/ Purchased | 11429 ₀ No | 2 (2/x) | 113538 | [110] | 6 Each | 0.0000 | 21.0000 | <u></u> | /05/30 | • |
| Washer AN960JD416 (057 07 7 | · Wasiiyado' | Purchased | 1145 No | 76 (4x | | 110 | Each | 0.0000 | 4.0000 | 10 | 105/ | |
| Washer AN960JD516 QS7 0/7 | NAS 1149DOS | Furchased | 113,70 | o6 (| 20%) | 110 | Each | 0.0000 | 20.0000 | / /S () | o/ss/s | |
| Washer D3766-1 | | Manufacture | d No | | | [110] | Each | 7.0000 | 1.0000 | | /s /s/ | , |
| Front Rail, LH | | | | Wareho | ouse | Loc | <u>Otv</u> | Loc Code | | | | |
| | | | | Loc | ation | | | | | | | |
| | | | | Main W | arehouse | | | | | | | |
| | | | | ST | | | 7 | | _ | | | |
| | | | | | 54302 | | 7 | | | 1 | | |

| Dart Aerospace |
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| W/O: | | | W | ORK ORDER CHAN | GES | | | | | , · |
|---------|------|-------------------|----------------------|------------------------------|-----------|------------|----------|------|-------------------------------|--------------------------|
| DATE | STEP | PRO | OCEDURE CH | ANGE | Ву | | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| Part No | : | PAR #: | Fault Cat | egory: | NCR: Ye | es No | o DQA: | | Date: | |
| | R | esolution: | Dispositi | on: | QA: N/C | Clos | ed: | | Date: _ | |
| NCR: | | • | WORK ORI | DER NON-CONFORM | IANCE (N | CR) | | | | |
| DATE | STEP | Description of NC | | | ction B | | Verifica | tion | Approval | Approval |
| | 0.2. | Section A | Initial Chief Eng | Action Description Chief Eng | Sig Da | n & ite | Section | ı C | Chief Eng | QC Inspector |
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Work Order ID: 56238

Parent Item:

D412-769-043

Parent Item Name:

Aft Facing Seat Assembly, LH

Comments:

IPP rev A 08.05-12 new issue DD verified by:EC IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec

Start Date: 2/18/2010

Required Date: 3/3/2010

Start Qty: 1.00

Required Qty: 1.00

| IPF | Rev:C 08-08-2 | 21 move D3792-1 | after p | owder coat D | D verified b | y:EC | | | | | |
|-------------------------------|---------------|----------------------|-----------|----------------------------|--------------|-------|-----------------|----------------------|-----------|----------|-------------|
| Component Item ID/ D3766-3 | Replacement | Mfg/ Manufactured | Bin No | Primary | Last | Route | Unit of Each | Qty on 2.0000 | Remaining | Qty /5/0 | Date Status |
| | | | | Warehou Loca Main Wa | <u>tion</u> | Loc | <u>Oty</u> | Loc Code | | B5 | (63)4 W |
| | | | | ST | renouse | | 2 | | | | |
| | | | | | 54303 | | 2 | | _ | | |
| D3767-1 | | Manufactured | No | | | [110] | Each | 13.0000 | 1.0000 | 500/ | 05/31 |
| Upper Rail | | | | Warehou | | Loc (| <u>Oty</u> | Loc Code | | | |
| | | | | Loca | | | | | • | | |
| | | | | Main Wa | | | | | | | |
| | | | | ST25 | 54 | | 13 | | _ | | |
| | | | | | 54310 | | 13 | | - | | , |
| D3782-041 | | Manufactured | No | | | 110 | Each | 4.0000 | 1.0000 | 1 | |

Front Inboard Leg Assembly

Warehouse Loc Oty Loc Code Location Main Warehouse ST249

54324

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| W/U: | | | WC | ORK ORDER CHANG | ES | | | | | 9 . |
| DATE | STEP | PRO | OCEDURE CHA | NGE | В | / | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC inspector |
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| Part No | | PAR #: | | | | | | | | |
| | n, | esolution: | | | | | | ···· | Date: | |
| NCR: | · · · · · · · · · · · · · · · · · · · | | WORK ORD | ER NON-CONFORM | ANCE (N | ICR) | | | | |
| DATE | STEP | Description of NC | | | ion B | | Verific | ation | Approval | Approval |
| DATE | 0121 | Section A | Initial Chief Eng | Action Description Chief Eng | ription Sign & Date | | | on C | Chief Eng | QC Inspector |
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Picklist Print

Wednesday, February 17, 2010 10:06:50 AM

Page 5

Work Order ID: 56238

Parent Item:

D412-769-043

Parent Item Name: Aft Facing Seat Assembly, LH

Comments:

IPP rev A 08.05-12 new issue DD verified by:EC IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec

Start Date: 2/18/2010

Required Date: 3/3/2010

Start Qty: 1.00

Required Qty: 1.00

| I | PP Rev:C 08-08-2 | 21 move D3792-1 | after p | owder coat 1 | OD verified | by:EC | | | | | | - |
|---------------------------------|------------------|------------------------------|------------------|-----------------------------|--------------------------|--------------|-----------------|----------------------|---------------------|-------------|------------|---------------------------------------|
| Component Item ID/ D3782-043 | Replacement | Mfg / Manufactured | Bin No | Primary | Last | Route | Unit of Each | Qty on 3.0000 | Remaining 1.0000 | Qty So | Date 65/31 | Status |
| | | | | <u>Wareho</u> <u>Loc</u> | ouse ation | Loc | <u>Otv</u> | Loc Code | | | l | • |
| | | | | Main W ST | arehouse 54326 | | 1 1 | | | | | |
| | | | | Main W ST2 | arehouse 49 54326 | | 2 2 | | | | | |
| D3782-045 Back Leg Assembly | | Manufactured | No | | | [110] | Each | 4.0000 | 2.0000 | <i>JS10</i> | 105/31 | · · · · · · · · · · · · · · · · · · · |
| Back Leg Assembly | | | | | use ation arehouse | <u>Loc s</u> | <u>Oty</u> | Loc Code | | B5 | 6570 | |
| | | | | ST | 54328 | | 4 4 | | _ | | | |
| D3783-041 | | Manufactured | No | | | 7110 | Each | 0.0000 | 1.0000 | 150 | 105/31 | |
| Lateral Brace Assembly | | | | | | | | | B56 | 3/8 | | |

| W/O: | | | W | ORK ORDER CHAN | GES | | | | | , , |
|--|------|-------------------|----------------------|------------------------------|----------|-------------|---------|--------------------|-------------------------------------|--------------------------|
| DATE | STEP | PRO | OCEDURE CH | ANGE | | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | į | | | | | |
| Part No | • | PAR #: | Fault Cat | egory: | NCR | : Yes I | No DQ | \ : | Date: | |
| | R | esolution: | Dispositi | on: | QA: | N/C Clo | sed: | | Date: _ | |
| NCR: | | | WORK ORI | DER NON-CONFORM | MANCE | (NCR |) | | | |
| DATE | STEP | Description of NC | | | ection B | | Verific | rification Approve | | Approval |
| | O.L. | Section A | Initial Chief Eng | Action Description Chief Eng | 1 | Sign & Date | Section | | Chief Eng | QC Inspector |
| | | | | | | | | | | - |
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Work Order ID: 56238

Parent Item:

D412-769-043

Parent Item Name: Aft Facing Seat Assembly, LH

Comments:

IPP rev A 08.05-12 new issue DD verified by:EC

IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec

Start Date: 2/18/2010

Required Date: 3/3/2010

Start Qty: 1.00

Required Qty: 1.00

| Į. | PP Rev:C 08-08-2 | 21 move D3792-1 | after p | owder coat I | DD verified | by:EC | | | | | | |
|---|------------------|----------------------|------------------|-----------------------|--------------|--------------|-----------------|----------------------|------------------|------------------|------------|--------|
| Component Item ID/ D3783-043 Longitudinal Brace Assembl | | Mfg/ Manufactured | Bin No | Primary | Last | Route | Unit of Each | Qty on 4.0000 | Remaining 2.0000 | 9 (1) 5 (0) | Date 05/31 | Status |
| | | | | Wareho | <u>use</u> | Loc | <u>Oty</u> | Loc Code | | | , | |
| | | | | Loca | ation | | | | | | | |
| | | | | Main Wa | arehouse | | | | | | | |
| | | • | | ST | | | 4 | | _ | | | |
| | | | | | 54330 | <i>f</i> : : | 4 | | _ | 2 | | , |
| D3783-045 | | Manufactured | No | | | [110] | Each | 4.0000 | 1.0000 | ES10 | 6-181 | |
| Angle Brace Assembly | | | | *** | • | _ | | | | 7// | | |
| | | | | <u>Wareho</u> Loca | use ation | <u>Loc</u> | <u>Oty</u> | Loc Code | | V | | |
| | | | | Main Wa | arehouse | | | | | | | |
| | | | | ST | | | 4 | | _ | <u> </u> | | |
| D3784-041 | | Manufactured | No | | 54331 | _110] | 4 Each | 4.0000 | 1.0000 | A Co | /s=/z. | |
| Seat Support Assembly, Cent | ter | | | | | | | | | 7.10 | 105 /5/ | |
| | | | | Wareho | <u>use</u> | Loc | <u>Qty</u> | Loc Code | | | , | |
| | | | | Loca | <u>ition</u> | | | | | | | |
| | | | | Main Wa | rehouse | | | | | | | |
| | | | | ST | | | 4 | | _ | | | |
| | | | | | 54332 | | 4 | | - | | | |

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|--------------------------|------|-------------------|---|----------------|-----------|---------|-------------|-------------------------------|--------------------------|
| W/O: | | | WO | RK ORDER CHAN | GES | • | | | |
| DATE | STEP | PR | OCEDURE CHAI | NGE | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | | | |
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| | | | | | | | | | |
| Part No | • | PAR #: | Fault Categ | gory: | NCR: Yes | No DQ | A: | Date: | |
| Resolution: Disposition: | | | | | QA: N/C | Closed: | | Date: | |
| NCR: | | | WORK ORDE | ER NON-CONFORM | MANCE (NC | R) | | | |
| DATE | STEP | Description of NC | 1 11 | ection B | Verific | cation | Approval | Approval | |
| | J | Section A | Initial Action Descri Chief Eng Chief Eng | | | | ion C | Chief Eng | QC Inspector |
| | | | | | - | | | | - |
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Work Order ID: 56238

Parent Item:

D412-769-043

Parent Item Name:

Aft Facing Seat Assembly, LH

Comments:

IPP rev A 08.05-12 new issue DD verified by:EC IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec

IPP Rev: C 08-08-21 move D3792-1 after powder coat DD verified by: EC

Start Date: 2/18/2010

Required Date: 3/3/2010

Start Oty: 1.00

Required Oty: 1.00

Component Item ID/

D3784-043

Replacement Mfg/

Manufactured

Manufactured

Primary Bin No

No

Last

Route [110]

Unit of Each

Qty on 5.0000

Remaining 1.0000

Oty

Date

Status

Seat Support Assembly, LH

Warehouse

Location Main Warehouse

ST247

54333

110

5 Each

5

2.0000

Loc Code

1.0000

D3784-044

Seat Support Assembly, RH

Warehouse

Loc Qty

Loc Qty

Loc Code

Location Main Warehouse

GA

54334

2

2

B 56322

| W/O: | | | W | ORK ORDER CHANG | ES | | | | | ¥ ,* |
|---------|------|-------------------|------------|---|---------|-------|--------------|------|---|--------------------------|
| DATE | STEP | PRO | OCEDURE CH | ANGE | В | у | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | | | | |
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| Part No | : | PAR #: | Fault Cat | egory: | | /es N | lo DQ | \ | Date: | |
| | | solution: | | | | | | | | |
| NCR: | | | WORK ORE | DER NON-CONFORM | ANCE (N | ICR) |) | | | |
| DATE | STEP | Description of NC | Initial | Corrective Action Sect Action Description | ion B | ign & | Verific | | Approval | Approval |
| : | | Section A | Chief Eng | Chief Eng | | Date | Secti | on C | Chief Eng | QC Inspector |
| | | | | | | | | | | - |
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Picklist Print

Page 8

Wednesday, February 17, 2010 10:06:50 AM

Work Order ID: 56238

Parent Item:

D412-769-043

Parent Item Name:

Aft Facing Seat Assembly, LH

Comments:

IPP rev A 08.05-12 new issue DD verified by:EC

IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec

IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Start Date: 2/18/2010

Required Date: 3/3/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ MS21042L3

Replacement Mfg/

Purchased

Bin **Primary** No

Last

Route 110 /

Unit of Each

Qty on

Remaining 2,665.000 9.0000

Qty

Date

Status

Nut

Warehouse Loc Qty Loc Code

| Dart | Aeros | pace | Ltd |
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|---------|------|-------------------|----------------------|-----------------------------|---------------------|---------|-------------|-------------------------------------|--------------------------|
| W/O: | | | W | ORK ORDER CHAN | NGES | | | | ų. s |
| DATE | STEP | PRO | PROCEDURE CHANGE | | | | | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| Part No | : | PAR #: | Fault Cate | egory: | NCR: Yes | No DQ | A: | _ Date: _ | |
| · | Re | esolution: | on: | QA: N/C (| Closed: | | Date: _ | | |
| NCR: | | , | WORK ORD | ER NON-CONFOR | MANCE (NC | R) | | | |
| DATE | STEP | Description of NC | | Section B | Werltication Appr | | | Approval | |
| | | Section A | Initial Chief Eng | Action Descriptio Chief Eng | n Sign Dat | & Secti | ion C | Chief Eng | QC Inspector |
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Work Order ID: 56238

Parent Item:

D412-769-043

Parent Item Name:

Aft Facing Seat Assembly, LH

Comments:

IPP rev A 08.05-12 new issue DD verified by:EC

IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec

Purchased

IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

No

15924

.

Start Date: 2/18/2010

Required Date: 3/3/2010

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Repl MS21042L4 Nut | acement | Mfg/ Purchased | Bin No | Primary | Last | Route [110] | Unit of Each | Qty on 2,294.000 | Remaining 2.0000 | Qty \$\int_{\int}\' | Date 0/05/3(| Status |
|--|---------|-------------------|------------------|------------------------|--------|-------------|-----------------|-------------------------|------------------|------------------------|--------------|--------|
| | | | | <u>Warehou</u> Loca | | Loc (| <u>Oty</u> | Loc Code | | | ×13 | |
| | | | | Main Wa | | | | | | M 119 | 523 | |
| | | | | ST | | 2 | 294 | | | | | |
| | | | | | 102552 | | 6 | | | | | |
| | | | | | 104248 | | 6 | | _ | | | |
| | | | | | 110507 | | 184 | | _ | | | |
| | | | | | 111827 | 1 | 104 | | _ | | | |
| | | | | | 113422 | | 994 | | | | | |

AN525-10R22

Screw

| Warehouse Location | Loc Oty | Loc Code |
|-----------------------|---------|----------|
| Main Warehouse | | |
| ST | 219 | |
| 113524 | 19 | |
| 113524 113595 | 200 | |

160

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Each

219.0000 13.0000

13 x m.l. 12/06/02

| W/O: | | | W | ORK ORDER CHANG | ES | | | *************************************** | |
|---------|------|-------------------|--------------|------------------------------|--------------|--------------|--------|---|--------------------------|
| DATE | STEP | PRO | OCEDURE CH | ANGE | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| Part No | • | PAR #: | Fault Cate | egory: | _ NCR: Yes | No DQ | A: | Date: _ | 1 |
| | Res | solution: | Disposition: | | | | | Date: _ | |
| NCR: | | , | WORK ORE | ER NON-CONFORM | ANCE (NC | R) | | | |
| DATE | STEP | Description of NC | Initial | | ion B | | cation | Approval | Approval |
| | | Section A | Chief Eng | Action Description Chief Eng | Sign Date | | ion C | Chief Eng | QC Inspector |
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Work Order ID: 56238

Parent Item:

D412-769-043

Parent Item Name:

Aft Facing Seat Assembly, LH

Comments:

IPP rev A 08.05-12 new issue DD verified by:EC IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec

Manufactured

IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC



Start Date: 2/18/2010

Required Date: 3/3/2010

Start Qty: 1.00

Required Oty: 1.00

| | | -: | tarter t | , | | -0 | | | | | | |
|----------------------------------|-------------|-------------------|-----------|---------|--------------|--------------|-----------------|-------------------------|----------------------|-----|------|---------------|
| Component Item ID/ AN960JD10L | Replacement | Mfg/ Purchased | Bin No | Primary | Last | Route 160 | Unit of Each | Qty on 3,457.000 | Remaining 13.0000 | Qty | Date | Status |
| | | | | Wareho | use | Loc | : Oty | Loc Code | | | | |
| | | | | Loc | <u>ation</u> | | | | | | . 1. | /_ |
| | | | | Main W | arehouse | | | | | | W/06 | 102 |
| | | | | ST | | | 3457 | | _ | | , , | |
| | | | | | 101291 | | 16 | | _ | | MA / | -X |
| | | | | | 105793 | | 49 | | - | 12× | Mik | , |
| | | | | | 110985 | | 3392 | | _ | 13X | • | |
| D3774-1 | | Manufactured | No | | | 160 | Each | 1.0000 | 1.0000 | | | |

Seat Bottom, LH/RH

| <u>v</u> | Varehouse Location | Loc Qty | <u>′</u> | Loc Code | | 1.7 | 202 |
|----------|-----------------------|---------|----------|----------|--------|-----|---------|
| N | Main Warehouse | | | B563 | 15 | / X | m-L |
| | ST | | 1 | | | | 11/0 |
| | 55432 | | 1 | | | | W/06/02 |
| No | | 160 | Each | 13.0000 | 1.0000 | | |
| | | | | | | | |

Loc Code

D3774-3 Seat Back, LH/RH

> Location Main Warehouse ST257

Warehouse

13 13

Loc Qty

The m/l/08/02

| W/O: | | | WORK ORDER CHANGES | | | | | | | | |
|---------|------|-------------------|--------------------|---|---------|----------|---------|------|-------------------------------------|--------------------------|--|
| DATE | STEP | PRO | CEDURE CH | IANGE | | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| | | | | | | | | | | | |
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| Part No | • | PAR #: | Fault Ca | tegory: | NCF | R: Yes I | No DQA | \: | Date: | | |
| | R | esolution: | | | | | | | Date: | | |
| NCR: | | V | VORK OR | DER NON-CONFORM | ANCE | (NCR |) | | | | |
| DATE | STEP | Description of NC | Initial | Corrective Action Sec Action Description | ction B | Sign & | Verific | | Approval | Approval | |
| | | Section A | Chief Eng | Chief Eng | | Date | Section | on C | Chief Eng | QC Inspector | |
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Work Order ID: 56238

Parent Item:

D412-769-043

Parent Item Name:

Aft Facing Seat Assembly, LH

Comments:

IPP rev A 08.05-12 new issue DD verified by:EC

IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec

IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC



Start Date: 2/18/2010

Required Date: 3/3/2010

Start Qty: 1.00

Required Qty: 1.00

Date

| Component | Item | ID/ |
|-----------|------|-----|
|-----------|------|-----|

Replacement Mfg/

Manufactured

Manufactured

No

Bin Primary No

Last

Route 160

Unit of Each

Otv on 18.0000 Remaining 2.0000

Qty

Status

Guard

D3792-1

D3775-1

| <u>Warehouse</u> | | Loc Oty | Loc Code |
|------------------|---|---------|----------|
| Location | | | |
| Main Warehouse | | | |
| ST | | 1 | |
| 46048 | • | 1 | |

Main Warehouse ST249

ST249A

77.0000

== 10/06/02 3.0000

Seat Belt Eye Bolt

| Warehouse | Loc Qty | Loc Code |
|-----------------|---------|----------|
| Location | - | |
| Main Warehouse | | |
| ST | 77 | |
| 40880 | 1 | |
| 42020 | 50 | |
| 55921 | 26 | |
| Main Warehouse | | |

26

3x m-/ 10/06/02

| W/O: | | WORK ORDER CHANGES | | | | | | | | | | | |
|---------|------|--------------------|----------------------|------------------------------|----------------|-------------------------------------|--------------------------|-----------|--|--|--|--|--|
| DATE | STEP | PRO | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | | | | | | |
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| Part No | • | PAR #: | Fault Cate | egory: | NCR: Yes | No DQ | A : | Date: | | | | | |
| | | | | Disposition: Q | | | | | | | | | |
| NCR: | | V | VORK ORD | ER NON-CONFORM | IANCE (NCF | R) | | | " () *********************************** | | | | |
| DATE | STEP | Description of NC | | | ction B | Verific | ation | Approval | Approval | | | | |
| 100 | JIL. | Section A | Initial Chief Eng | Action Description Chief Eng | Sign 8 Date | Secti | on C | Chief Eng | QC Inspector | | | | |
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· Picklist Print

Wednesday, February 17, 2010 10:06:50 AM

Page 12

Work Order ID: 56238

Parent Item:

D412-769-043

Parent Item Name: Aft Facing Seat Assembly, LH

Comments:

Nut

IPP rev A 08.05-12 new issue DD verified by:EC

IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec

IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Start Date: 2/18/2010

Required Date: 3/3/2010

Start Qty: 1.00

Required Oty: 1.00

Component Item ID/ MS21042L3

Replacement Mfg/

Purchased

Primary Bin No

Last

ST139

111668

Route 160

Unit of Each

Qty on 2,665.000 19.0000

Remaining

Date

Qty

Status

| Warehouse | Loc Qty | Loc Code |
|-----------------|---------|----------|
| Location | | |
| Main Warehouse | | |
| ST | 2659 | |
| 110844 | 35 | |
| 111274 | 27 | |
| 111668 | 52 | |
| 112314 | 289 | |
| 112385 | 498 | |
| 113523 | 58 | |
| 113537 | 700 | |
| 113644 | 1000 | * |
| Main Warehouse | • | |

19x m.l. ____ lo/06/02

| W/O: | | | WORK ORDER CHANGES | | | | | | | | | | |
|---------|------|-------------------|----------------------|------------------------------|-----------|------------------------|--------------|-----|-------------------------------|---|--|--|--|
| DATE | STEP | PR | PROCEDURE CHANGE | | | | | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | | | |
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| Part No | : | PAR #: | Fault Cate | egory: | NCR: Y | NCR: Yes No DQA: Date: | | | | | | | |
| | | | Disposition: Q | | | | | | | | | | |
| NCR: | | | WORK ORE | ER NON-CONFOR | MANCE (N | ICR) | - | | | 31 - 18 - 18 - 18 - 18 - 18 - 18 - 18 - | | | |
| DATE | STEP | Description of NC | | | Section B | | Verification | | Approval | Approval | | | |
| | | Section A | Initial Chief Eng | Action Description Chief Eng | | gn & late | Section C | | Chief Eng | QC Inspector | | | |
| | | | | | | | | ! | | - | | | |
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Work Order ID: 56238

Parent Item:

D412-769-043

Parent Item Name: Aft Facing Seat Assembly, LH

Comments:

IPP rev A 08.05-12 new issue DD verified by:EC IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec

IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Start Date: 2/18/2010

Required Date: 3/3/2010

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ MS21042L5 | Replacement | Mfg/ Purchased | Bin No | Primary | Last | Route ₹60° | Unit of Each | Qty on 447.0000 | Remaining | Qty | Date | Status |
|---------------------------------|-------------|-------------------|------------------|---------------|------------|---------------|-----------------|------------------------|-----------|------|--------|--------|
| | | 1 41 41 41 40 4 | | | | 110 | | | | [So. | 105/31 | |
| Nut | | | | | | | | | 9 | | | |
| | | | | <u>Wareho</u> | <u>use</u> | Loc | Oty | Loc Code | | | | |

| Warehouse | Loc Qty | Loc Code |
|----------------|---------|-------------|
| Location | | |
| Main Warehouse | | |
| ST | 446 | |
| 110382 | 10 | |
| 111636 | 1 | |
| 112314 | 16 | |
| 113523 | 219 | _12 |
| 113537 | 200 | |
| Main Warehouse | | |
| ST139 | 1 | |
| 112314 | 1 | |

| W/O: | | | W | ORK ORDER CHANGI | ES | | | | c • | | | |
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| DATE | STEP | PR | PROCEDURE CHANGE | | | | | Approval Chief Eng / Prod Mgr | Approval QC Inspector | | | |
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| Part No: PAR # | | | | Fault Category: NC | | | _ NCR: Yes No DQA: Date: | | | | | |
| Resolution: | | | Dispositi | on: | QA: N/C | Date: _ |): | | | | | |
| NCR: | | | WORK ORI | DER NON-CONFORMA | NCE (NC | R) | | · · · · · · · · · · · · · · · · · · · | , | | | |
| DATE | STEP | Description of NC | Corrective Action Section B Initial Action Description | | n B Sign | | cation | Approval | Approval | | | |
| | | Section A | Chief Eng | Chief Eng | Date | | ion C | Chief Eng | QC Inspector | | | |
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NEW HARDWARE 08.06.25 NEW ISSUE HS 08.06.04 REV. DATE DESCRIPTION BY D412-769-043 AFT FACING SEAT ASSY, LH DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN HS DRAWING NO. D412-769-1 CHECKED REV. B MFG. APPR.

DATE 08.06.25

APPROVED

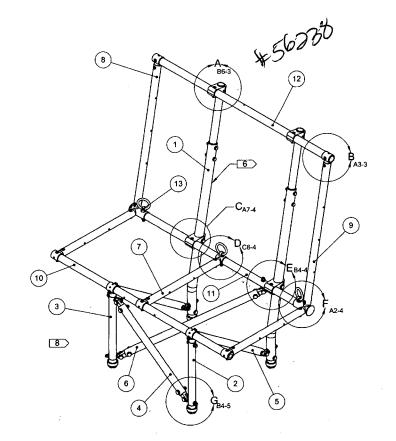
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TITLE

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| W/O: | | | WC | RK ORDER CHAN | IGES | | | | | • | |
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| DATE | STEP | PRO | PROCEDURE CHANGE | | | | | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
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| Part No | : | PAR #: | Fault Cate | gory: | NCR: | NCR: Yes No DQA: Date: | | | | | |
| Resolution: | | | Dispositio | n: | QA: N | /C Clo | Date: | | | | |
| NCR: | | | WORK ORDI | ER NON-CONFORM | MANCE (| NCR) | | | | | |
| DATE | STEP Description of NO | Description of NC | Corrective Action Section | | | | | ation | Approval | Approvai | |
| | 0121 | Section A | Initial Chief Eng | Action Description Chief Eng | | Sign & Section C | | Chief Eng | QC Inspector | | |
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| ſ | ITEM NO. | PART NUMBER | DESCRIPTION | QTY. (-043) |
|----------|----------|---------------|-----------------------------|-------------|
| | 1 | D3782-045 | BACK LEG ASSY | 2 |
| | 2 | D3782-041 | FRONT INBOARD LEG ASSY | 1 |
| - [| 3 | D3782-043 | FRONT OUTBOARD LEG ASSY, LH | 1 |
| | 4 | D3783-041 | LATERAL BRACE ASSY | 1 |
| ſ | 5 | D3783-043 | LONGITUDINAL BRACE ASSY | . 2 |
| | 6 | D3783-045 | ANGLE BRACE ASSY | 1 |
| | 7 | D3784-041 | SEAT SUPPORT ASSY | 1 |
| Γ | 8 | D3784-043 | SEAT SUPPORT ASSY, LH | 1 |
| Ī | 9 | D3784-044 | SEAT SUPPORT ASSY, RH | 1 |
| | 10 | D3766-1 | FRONT RAIL, LH | 1 |
| | 11 · | D3766-3 | REAR RAIL | 1 |
| | 12 | D3767-1 | UPPER RAIL | 1 |
| Ī | 13 | D3792-1 | SEAT BELT EYE BOLT | 3 |
| | 14 | D3775-1 | GUARD | 2 |
| | 15 | D3774-1 | SEAT BOTTOM | 1 |
| Ī | 16 | D3774-3 | SEAT BACK | 1 |
| 1 | 17 | AN3-5A | BOLT | 6 |
| | 18 | AN4-15A | BOLT | . 2 |
| | 19 | AN45-13A | EYE BOLT | 1 |
| Γ | 20 | AN5-10A | BOLT | 6 |
| . [| 21 | AN5-13A | BOLT | 2 |
| /B, | . 22 | AN525-10R22 | SCREW | 13 |
| A | 23 | AN525-10R24 | SCREW | 9 |
| | 24 | MS21042L3 | NUT . | 28 - |
| - 1 | 25 | MS21042L4 | NUT | 2 |
| ľ | 26 | MS21042L5 | NUT | 12 |
| Ī | 27 | NAS1149D0332J | WASHER (AN960JD10L) | 13 |
| Ī | 28 | NAS1149D0363J | WASHER (AN960JD10) | 21 |
| f | 29 | NAS1149D0463J | WASHER (AN960JD416) | 4 |
| Ī | 30 | NAS1149D0568J | WASHER (AN960JD516) | 20 |



D412-769-043 AFT FACING SEAT ASSY, LH.,

| DESIGN | HS | DART AEROSPACE LTD | | | | | |
|------------|-------|--|--|--|--|--|--|
| DRAWN | HS | HAWKESBURY, ONTARIO, CANADA | | | | | |
| CHECKED | 1 | DRAWING NO. REV. B | | | | | |
| MFG. APPR. | O K | D412-769-1 SHEET 2 OF 7 | | | | | |
| APPROVED | 100 | TITLE SCALE | | | | | |
| DE APPR. | -14 | AFT FACING SEAT ASSY, LH NTS | | | | | |
| DATE 08.0 | 06.25 | COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOLLARINT IS PRIVATE AND COMPOENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PAPPOSE OR COMED ON COMMANDATION ON ANY OTHER PERSON WITHOUT WITH PRIVATED IN THE PRIVATE OF THE PRIVA | | | | | |

NOTES:

1) MATERIAL: N/A

2) FINISH: POWDER COAT ASSEMBLED SEAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3 PRIOR TO INSTALLATION OF SEAT BOTTOM/BACK (D3774-1/-3). MASK FRONT LEGS PRIOR TO POWDER COAT.

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: IDENTIFY WITH D2729-1 RED DECAL ATTACHED TO BACK LEG ASSEMBLY (D3782-045)

7) WEIGHT: 30.0 lbs

8) ITEM 15 (D3774-1 SEAT BOTTOM) AND ITEM 16 (D3774-3 SEAT BACK) REMOVED FOR CLARITY

| W/O: | | | V | ORK ORDER CHANG | FS | | | | | |
|-----------|------|-------------------|-----------|---|---|-----------------------|----------------|------|---|--------------------------|
| DATE STEP | | PRO | CEDURE CH | | By Date Qty Approval Chief Eng / Prod Mgr | | | | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| Part No | : | PAR #: | Fault Ca | tegory: | | ∕es N | lo DQ / | A: | Date: | |
| | | | | | | QA: N/C Closed: Date: | | | | |
| NCR: | | V | VORK OR | DER NON-CONFORM | ANCE (I | ICR) | | | <u>, </u> | <u> </u> |
| DATE | STEP | Description of NC | Initial | Corrective Action Sect Action Description | ion B | ign & | Verific | | Approval | Approval |
| | | Section A | Chief Eng | Chief Eng | | Date | Secti | on C | Chief Eng | QC Inspector |
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2 D D -AN525-10R24 SCREW (1) NAS1149D0363J WASHER (1) MS21042L3 NUT (1) -D3767-1 UPPER RAIL REF -D3767-1 UPPER RAIL REF -D3782-045 BACK LEG ASSY REF DETAIL A D2-2
UPPER RAIL TO BACK LEG ATTACHMENT 2 PL AN525-10R24 SCREW (1) NAS1149D0363J WASHER (1) MS21042L3 NUT (1)--D3784-044 SEAT SUPPORT ASSY, RH REF DETAIL B C1-2 SEAT SUPPORT END ATTACHMENT 5 PL DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DESIGN HS DRAWN HS CHECKED DRAWING NO. REV. B D412-769-1 MFG. APPR. SHEET 3 OF 7 APPROVED TITLE AFT FACING SEAT ASSY, LH NTS

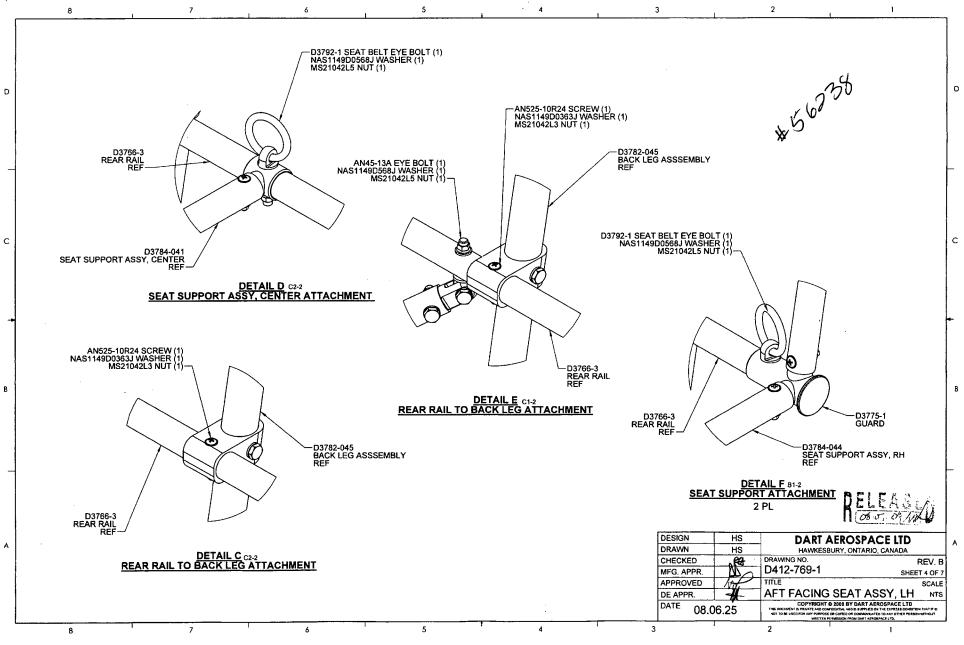
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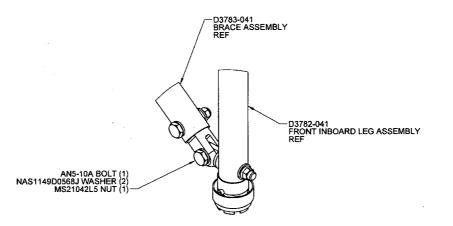
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| DATE | STEP | PR | OCEDURE CHAI | | By Date Qty Chief Eng / | | | | | Approval QC Inspector |
| | | | .1991 | | | | · · | | Prod Mgr | QC Inspector |
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| Part No: | | PAR #: | Fault Categ | jory: | NCR: | Yes N | lo DQ | \ : | _ Date: _ | |
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| NCR: | | | | R NON-CONFOR | | | | · , <u>_</u> | | |
| DATE | STEP | Description of NC | | Corrective Action | Section B | | Verification Approval | | Approval | Approval |
| DATE | SIEP | Section A | Initial Chief Eng | Action Descripti Chief Eng | | Sign & Date | Secti | | Chief Eng | QC Inspector |
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| Part No: | | PAR #: | Fault Cat | egory: | NCF | R: Yes I | No DQ | \ : | _ Date: _ | | | | |
| Resolution: | | | | | | | C Closed: Date: | | | | | | |
| NCR: | | | WORK ORE | DER NON-CONFOR | MANCE | (NCR |) | , , , , | | | | | |
| DATE | STEP | Description of NC | | | Section B | | Verific | ation | | Approval | | | |
| DAIL | SILF | Section A | Initial Chief Eng | Action Description Chief Eng | on | Sign & Date | | | Section C | | Section C | Chief Eng | QC Inspector |
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DETAIL G 82-2 BRACE ATTACHMENT 6 PL

| DESIGN HS | | DART AEROSPACE LTD | | | | | |
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| DRAWN | HS | HAWKESBURY, ONTARIO, CANADA | | | | | |
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| APPROVED | 101 | TIFLE SCALE | | | | | |
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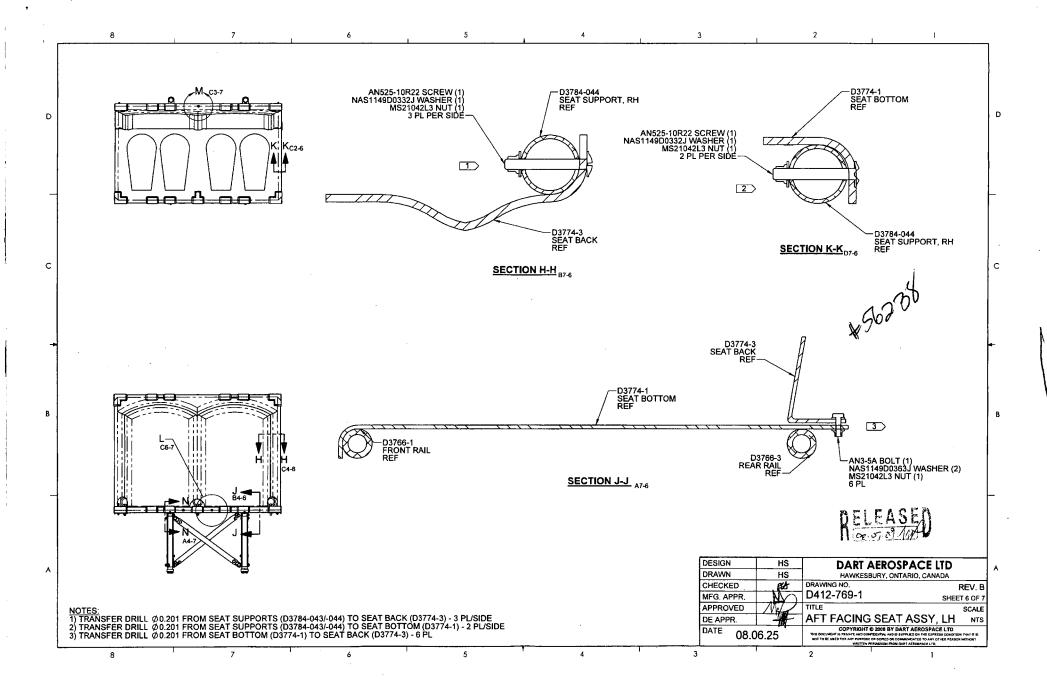
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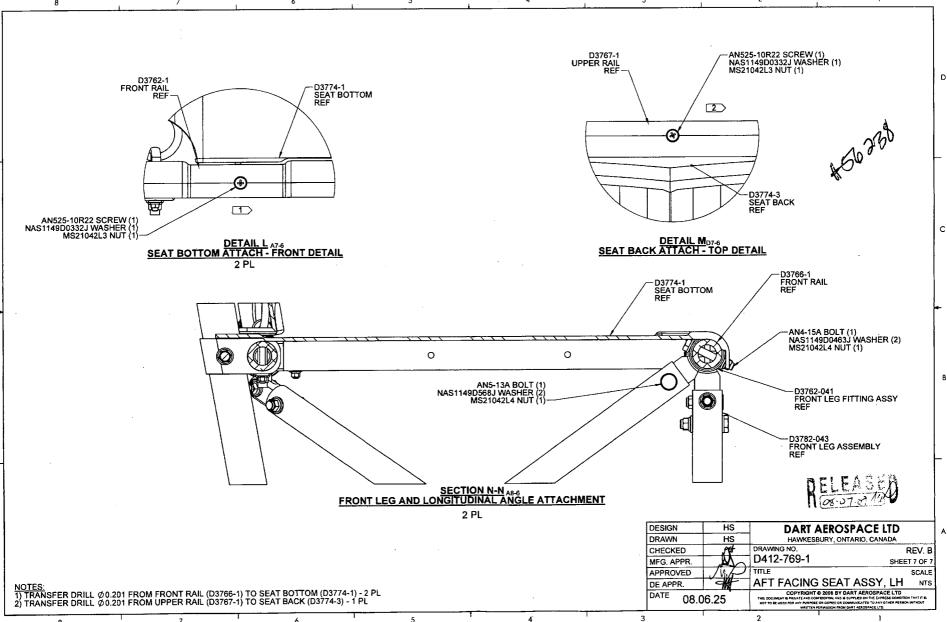
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| | | GEOLOTIA | Chief Eng | Chief Eng | | Date | Section | on C | Chief Eng | QC Inspector | | |
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| DATE | STEP | Description of NC | | | ion B | Verific | ation | | Approval | | | | |
| DAIL | SILF | Section A | Initial Chief Eng | Action Description Chief Eng | Sign & Date | Secti | | | QC Inspector | | | | |
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| DATE | STEP | Description of NC | ļ | | ction B | Verif | ication | Approval | Approval |
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